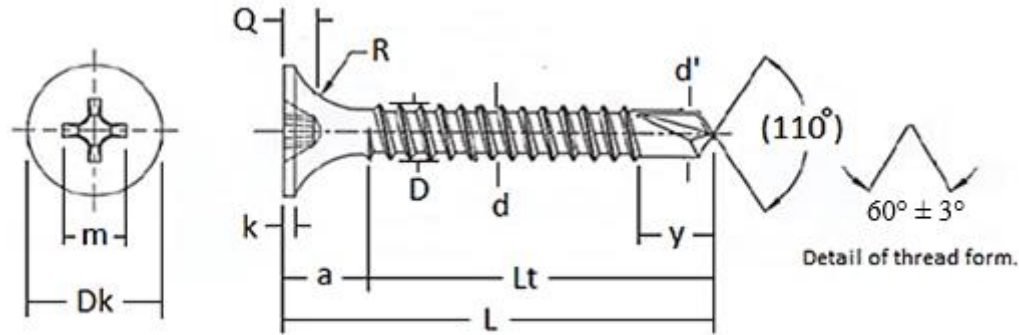


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Drywall Screw, Bugle Head Cross Recessed Drive, Fine Thread, Drill Point, Zinc

This product standard contains the required dimensional, mechanical, performance, and chemical characteristics of the products shown in this purchase order (as applicable to the product). Unless specified below, current revisions of national or international standards shall be applicable as of the date of FASTINER's purchase order and must be adhered to in their entirety. If the order received does not meet these requirements, corrective action may be issued which could jeopardize your status as an approved supplier to FASTINER.



Nominal Size	a		Dk		R		m	k	Q	
	Head Height		Head Diameter		Radius		Recess Diameter	Head Edge	Recess Penetration	
	Min.	Max.	Min.	Max.	Min.	Max.	Ref.	Max.	Min.	Max.
#6-20	.236	.256	.315	.331	.157	.197	.189	.031	.104	.116
#8-18			.346	.362						.125
#10-16										

Nominal Size	D		d		#2 Point				#3 Point	
	Major Diameter		Minor Diameter		Point Length (y)		Point Diameter (d')		Point Length (y)	Point Diameter (d')
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	± 0.020	± 0.003
#6-20	.134	.142	.099	.104	.130	.177	.109	.114	-	-
#8-18	.159	.166	.116	.122	.150	.205	.131	.136	-	-
#10-16	.183	.189	.135	.141	.161	.201	.152	.159	.248	.153

L	Tolerance (L)	Length of Screw	Lt
$L \leq 3/4$	+0 / -0.03	$L \leq 3$	Full thread
$3/4 < L \leq 1-1/2$	+0 / -0.05	$L > 3$	$Lt = 3 + 0.12 / -0$
$L > 1-1/2$	+0 / -0.06		

RECORD OF REVISION CHANGES TO THIS DOCUMENT ARE LOCATED ON THE LAST PAGE

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Specification Requirements:

- Dimensions: See Table Above
- Material: SAE J78
- Mechanical: SAE J78
- Performance: SAE J78
- Threads: SAE J78, Type BSD
- Finish: Fe/Zn 3AN per ASTM F1941/F1941M

Revision Level Changes to this Document

Document Name	Revision Level	Revision Date	Rationale for Revision
DRWL.BHPH.DP.Z	12	5/29/2019	Revised HE testing requirement.
DRWL.BHPH.DP.Z	13	10/28/2020	Revised recess diameter to Ref.
DRWL.BHPH.DP.Z	14	1/19/2023	Removed baking requirement and revised major diameter per BSD requirement.
DRWL.BHPH.DP.Z	15	7/22/2024	Revised major diameter, point length and point diameter for point #2

The rationale above may not include all of the changes within each revision. A complete review of the FASTINER Product Standard is required.